



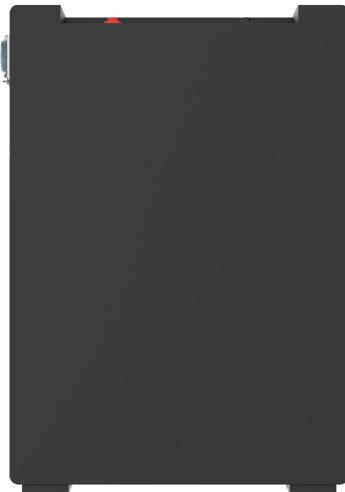
ML628-51.2-W01 User manual

*The actual product may slightly differ from certain promotional videos or images; please refer to the actual product as the standard. Unless otherwise specified, all data on this page is derived from our laboratory testing and may vary due to environmental factors.

*Specifications are subject to change without prior notice.



ML628-51.2-W01



ML628-51.2-W01 Operation Manual

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TECHNICAL DATA

NOTE

Operating current derating according to cell voltage and battery temperature.

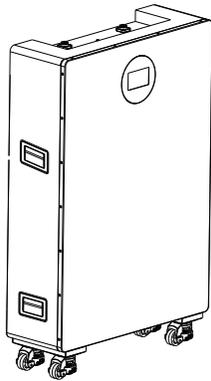


Performance	
Nominal Voltage	51.2Vdc
Nominal Capacity	628Ah
Battery Energy	32154Wh
Charge Voltage	56±0.2 V
Discharge Voltage	46.4Vdc
Nominal Charge/Discharge Current	200A
Nominal Charge/Discharge Power	10240W
Max Charge / Discharge Current	300A
Max Charge / Discharge Power	15360W
Communication	
Display	Touch Color LCD
Communication	RS232, RS485, CAN
General Specification	
Dimension(W×D×Hmm)	1000x690x243mm
Weight (Kg)	250kg
Installation	Floor stand or Wall mounted
Charging Temperature Range	0°C ~ 55°C
Discharge Temperature Range	-20°C ~ 55°C
Operating / Storage / humidity	≤95%RH
Max Operating Altitude	≤3000m
IP Rating	IP20
Cell Technology	LiFePO ₄ , Lithium Iron Phosphate
Cycle life	8000 Cycles @ 80% DOD /25°C /0.5C, 60%EOL
Scalability	Max 15 batteries in parallel

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PRODUCT OVERVIEW

2.1 Brief Introduction



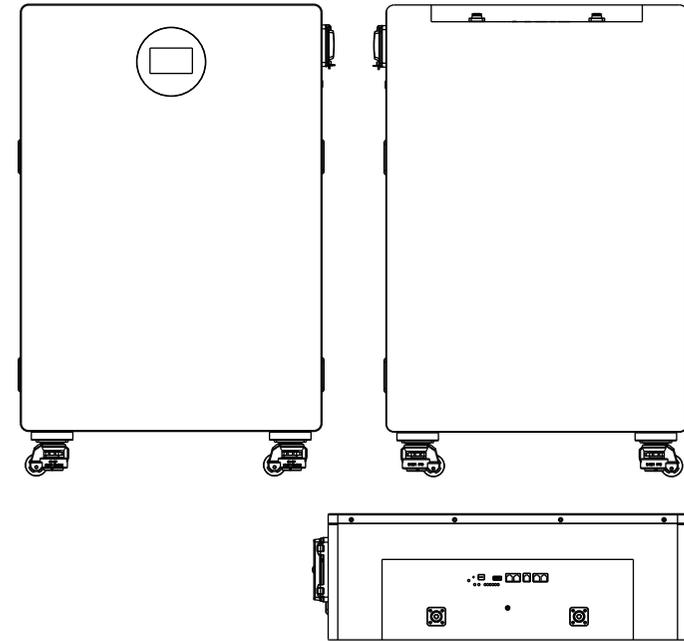
PRODUCT OVERVIEW

ML628-51.2-W01 is a lithium battery with an operating voltage range between 46.4-56V. It is designed for residential energy storage applications and works together with a 48V battery hybrid inverter. **ML628-51.2-W01 is not suitable for supporting life-sustaining medical devices.**

ML628-51.2-W01 has built-in BMS (Battery Management System), which can manage and monitor cells information including voltage, current and temperature. Besides that, BMS can balance cells charging to extend cycle life. BMS has protection functions including over-discharge, over-charge, over-current and high/low temperature; the system can automatically manage charge state, discharge state and balance state.

Multiple ML628-51.2-W01 can be connected in parallel to expand capacity and power, ML628-51.2-W01 can be connected in parallel at most.

2.2 Interface Introduction



2.2.1 Switch ON/OFF

1. Switch ON

Turn on a single ML628-51.2-W01, turn on the air switch, then press the circular weak current switch (more than 3 seconds) on / off button, the LED light and the battery works normally.

For multiple ML628-51.2-W01 in parallel, switch ON circular weak current switch on all batteries, long press (more than 3 seconds) ON/OFF button of MASTER battery, LED will light. battery system will automatically encode and assign ID to each slave battery, then battery system will operate normally.

2. Switch OFF

Press the Circular weak current switch of the master pack for more than 3 seconds and then release the button. When all slave pack are closed, the master pack will be closed (sleep mode). For a single ML628-51.2-W01, turn off the Circular weak current switch. For multiple ML628-51.2-W01 in parallel, turn off the Circular weak current switch on the main battery first. Then turn off the Circular weak current switch on all subordinate batteries

2.2.2 CAN / RS485 Port

CAN / RS485 Communication Terminal (RJ45 port), connect to inverter, follow CAN / RS485 protocol.

Parallel communication port

CAN-using 8P8C vertical RJ45 socket		RS485-using 8P8C vertical RJ45 socket	
RJ45 Pin	Definition	RJ45 Pin	Definition
1, 8Pin	RS485-B	9, 16Pin	RS485-B
2, 7Pin	RS485-A	10, 15Pin	RS485-A
3, 6Pin	GND	11, 14Pin	GND
4, 5Pin	NC	12, 13Pin	NC

CAN and RS485 interfaces

CAN-using 8P8C vertical RJ45 socket		RS485-using 8P8C vertical RJ45 socket	
RJ45 Pin	Definition	RJ45 Pin	Definition
1, 3, 6, 7, 8Pin	NC	9, 6Pin	RS485-B1
4Pin	CAN-H	10, 15Pin	RS485-A1
5Pin	CAN-L	11, 14Pin	GND
2Pin	GND	12, 13Pin	NC

RS232-Using 6P6C vertical RJ11 socket	
RJ11 Pin	Definition
2 Pin	NC
3 Pin	TX
4 Pin	RX
5 Pin	GND

2.2.3 Display Definition

BMS color screen operation instructions

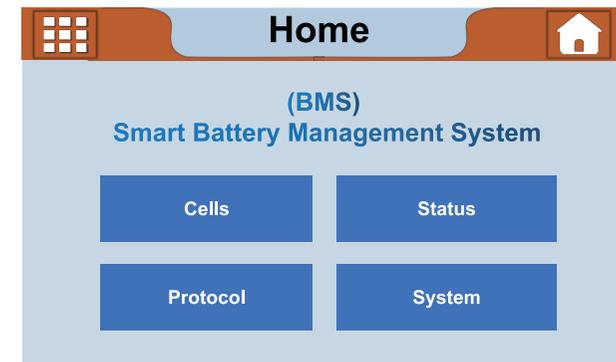


Cells: Battery cell information display interface, viewing the voltage value of a single battery cell;

Status: Battery alarm query interface, which can view the current alarm and fault status;

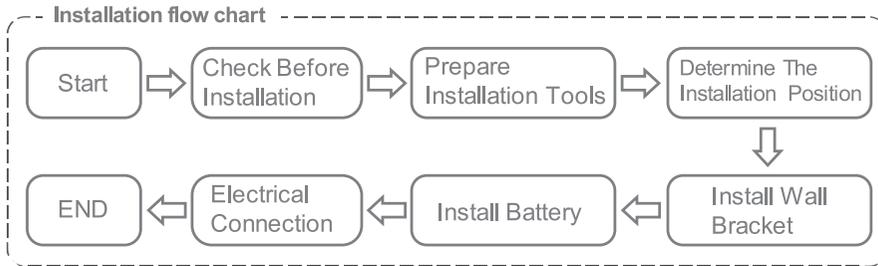
Protocol: Battery parameter setting interface, you can select the communication protocol of different inverters;

System: Battery version query interface, where you can view the current program version of the battery;



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INSTALLATION GUIDE



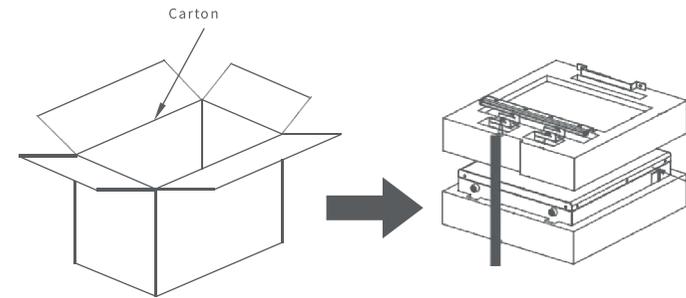
3.1 Checking Before Installation

3.1.1 Checking Outer Packing Materials

Packing materials and components may be damaged during transportation. Therefore, check the outer packing materials before installing the battery. Checking the surface of packing materials for damage, such as holes and cracks. If any damage is found, do not unpack the battery and contact the dealer as soon as possible. You are advised to remove the packing materials within 24 hours before installing the battery.

3.1.2 Checking Deliverables

After unpacking the battery, check whether deliverables are intact and complete. If any damage is found or any component is missed, contact the dealer. The below table shows the components and mechanical parts that should be delivered.



No.	Pictures of accessories	Quantit	Uses	No.	Pictures of accessories	Quantit	Uses
1		1	Battery box	7		1	yellow-green two-color grounding cable
2		2	Crossed external hexagonal triple combination screws	8		1	RS232 wiring
3		4	RJ45 Crystal head	9		2	Communication network cable
4		1	RJ11 Crystal head	10		2	User manual
5		1	Power line	11		1	KF2EDGK-3.81-4P plug
6		1	Power line				

3.2 Tools

Tools			
Installation	Knife 	Measuring tape 	Socket wrench (10/16mm) 
	Rubber mallet 	Cross Screwdriver 	Hammer drill (10mm) 
Protection	ESD gloves 	Safety goggles 	Anti-dust respirator 
	Safety shoes 		

3.3 Installation requirements

3.3.1 Installation environment requirements

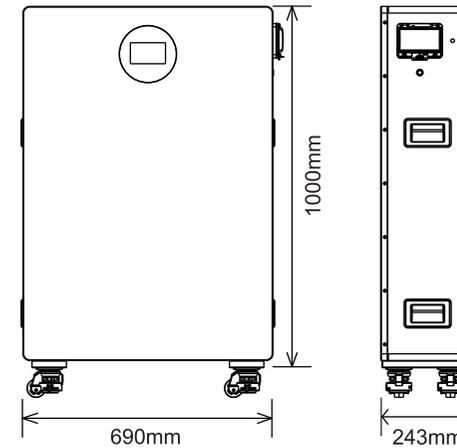
- Install the battery in the indoor environment.
- Place battery in secure location away from children and animals.
- Do not place the battery near any heat sources and avoid sparks.
- Do not expose the battery to moisture or liquids.
- Do not expose the battery to direct sunlight.
- Short-term suitable for Marine environment.

3.3.2 Installation carrier requirements

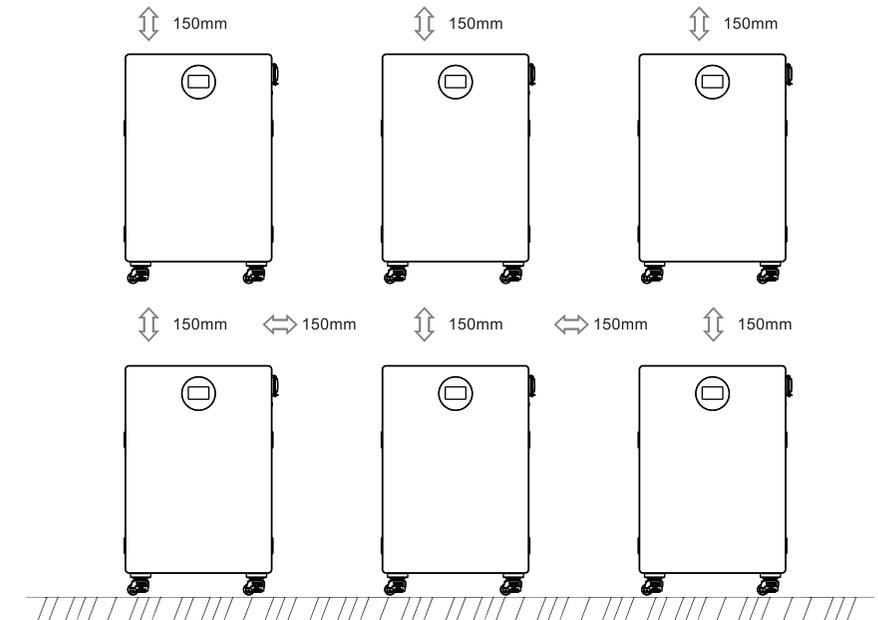
- Only mount battery on fire resistant building. Do not install batteries on flammable buildings.
- Battery is quite heavy, make sure the wall/ground can meet the load bearing requirements.

3.4 Installation Instructions

3.4.1 Dimensions



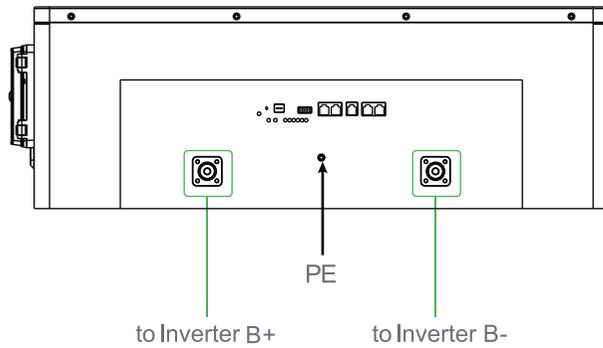
Minimum mounting distance between battery pack and equipment:



3.4.2 Wiring Steps

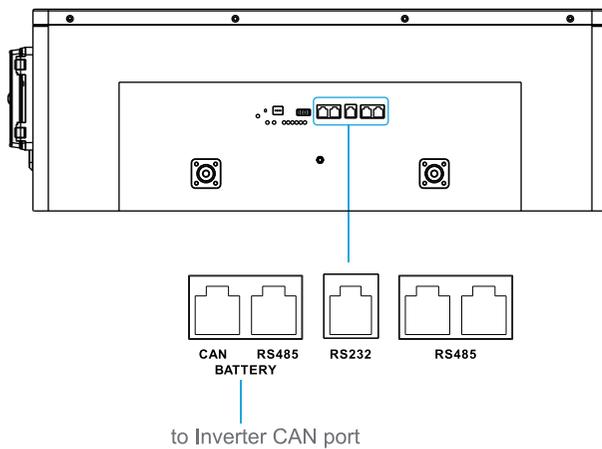
STEP 1

Connect the power cable



STEP 2

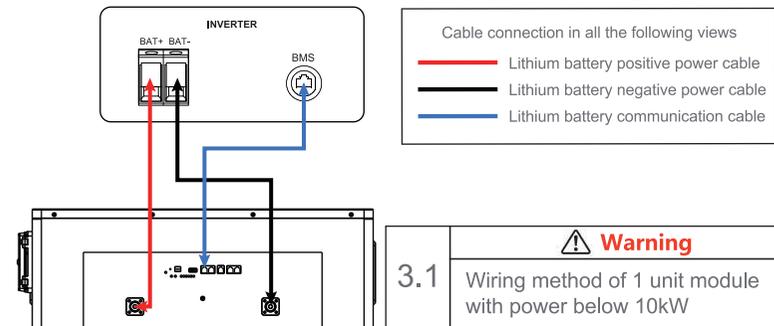
Connect communication cable.



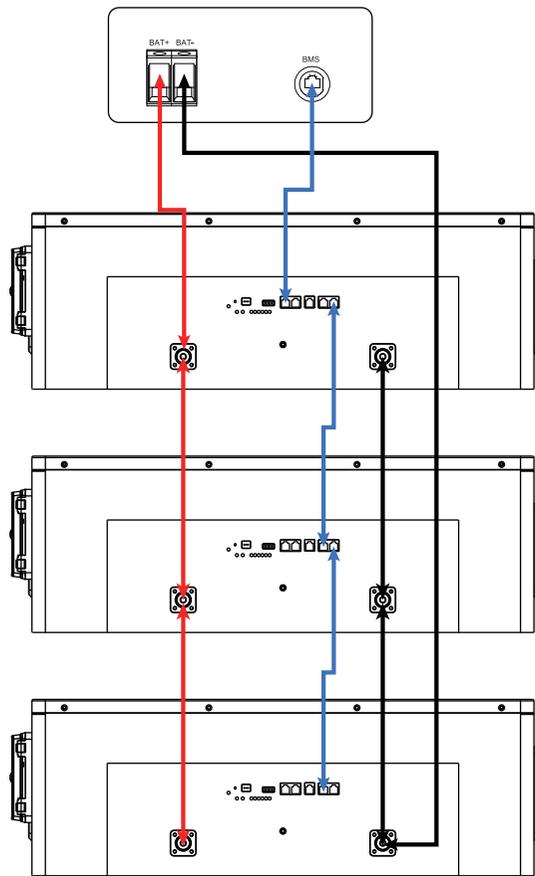
STEP 3

1. Load power exceeding 10kW requires at least 2 units Parallel operation.
2. The maximum number of Number of parallel machines is 15. The power of the inverter selected for the battery module must be less than the maximum output power of the battery module.

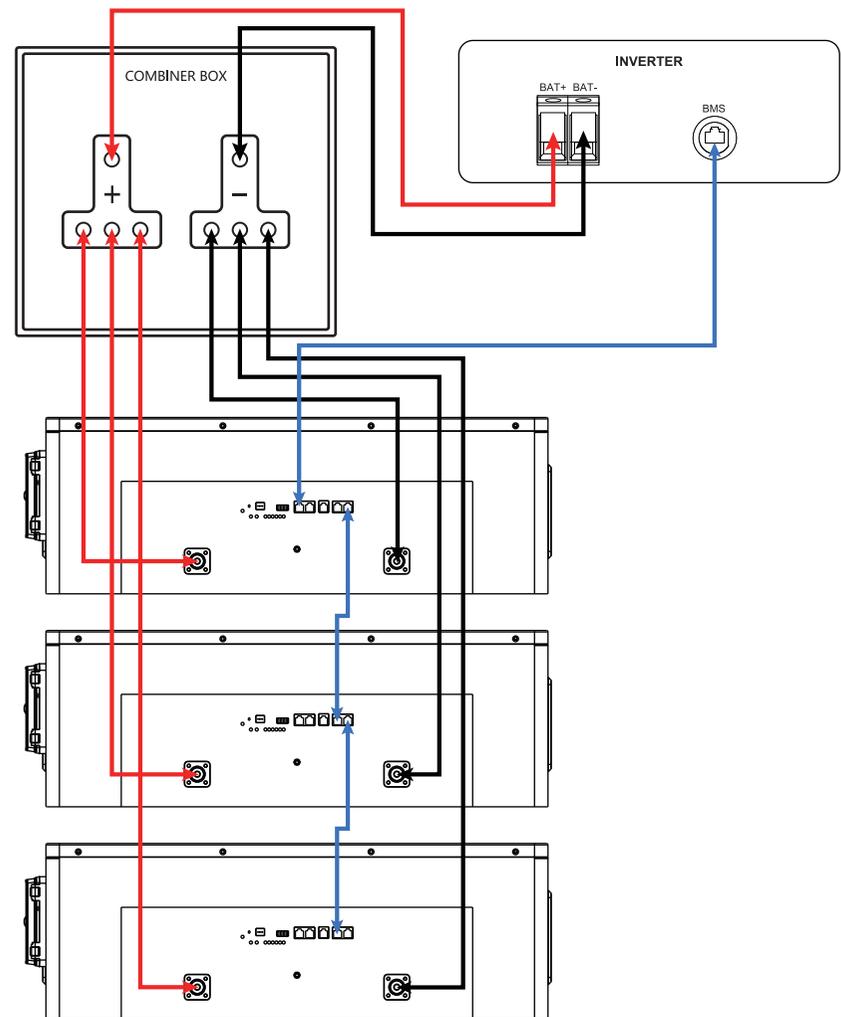
 Danger	Ensure power cables are installed with the correct polarity. A dangerous situation may arise if the polarities are reversed.
 Danger	Do not create a short circuit between the positive and negative terminals of the battery. Ensure the polarity is correct during installation.
 Warning	Incorrect communication cable connection will cause the battery system to operate in unexpected ways which may lead to system failure.



3.2 **Warning**
 For 2 units -15 units parallel module with power Less than or equal to 15kW.
 (The number of units in the middle of the diagram is omitted, the length of the two positive and negative poles connecting lines must be the same.)



3.3 **Warning**
 When using an inverter of 15kW or above, the positive and negative ports of each battery must be connected to the combiner cabinet in the wiring method shown in the figure below.
 For 2 units -15 units is Over 15kW.
 (The number of units in the middle of the diagram is omitted. In order to ensure equal current flow, the length of the positive and negative poles connecting lines must be the same.)



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MAINTENANCE

4.1 Recharge Requirements During Normal Storage

Battery should be stored in an environment with temperature range between -10°C ~+45°C, and maintained regularly according to following table with 0.5C current till 40% SOC after long storage time.

Recharge Conditions When In Storage

Storage Environment Temperature	Relative Humidity of Storage Environment	Storage Time	SOC
Below -10°C	/	prohibit	/
-10~25°C	5%~70%	≤12 months	30%≤SOC≤60%
25~35°C	5%~70%	≤6 months	30%≤SOC≤60%
35~45°C	5%~70%	≤3 months	30%≤SOC≤60%
Above 45°C	/	prohibit	/

4.2 Recharge Requirements When Over Discharged

Over discharged (90% DOD) battery should be recharged according to following table, otherwise over discharged battery will be damaged.

Recharge conditions when battery is over discharged

Storage Environment Temperature	Storage Time	Note
-10~25°C	≤15 days	Battery Pack disconnected from to Inverter
25~35°C	≤7 days	
35~45°C	<12 hours	Battery Pack connected to Inverter